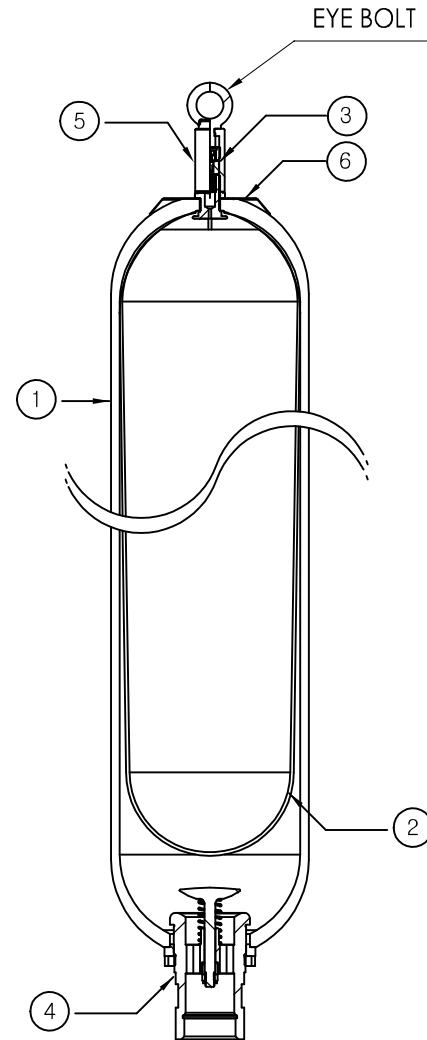
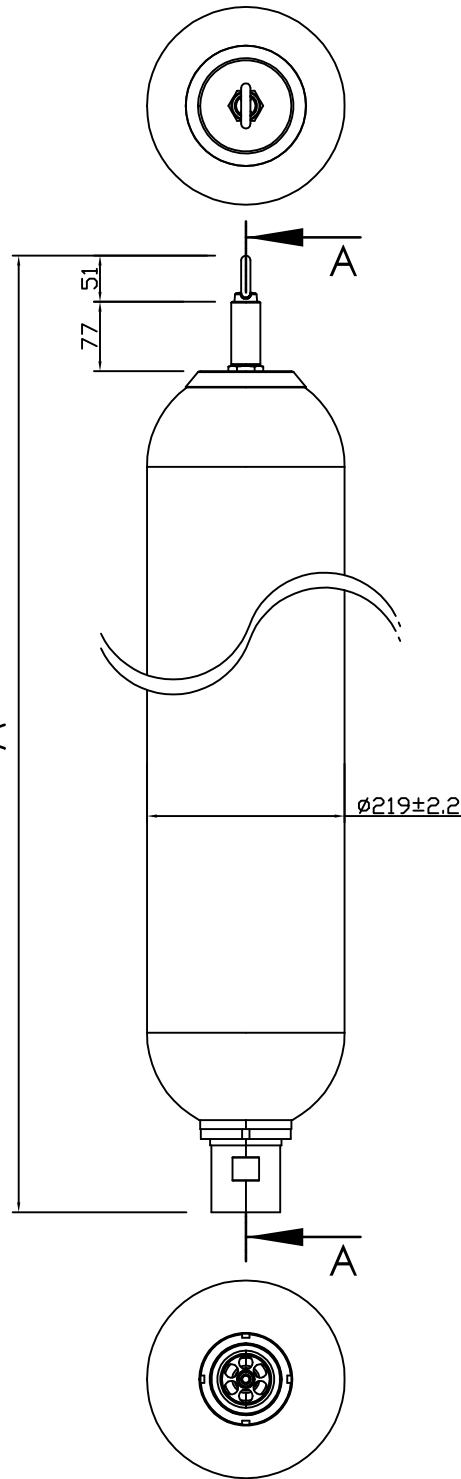


"A" DIMMENSION SPCIFICATION

NO.	VOLUME (LIT)	"A " LENGTH (mm)
1	10	637.7 ± 12.5
2	20	940.7 ± 12.5
3	24.5	1,077.7 ± 12.5
4	32	1,466 ± 12.5
5	42	1,603 ± 12.5
6	50	1,978 ± 12.5
7	60	2,014 ± 12.5

"A"



SECTION A-A

SPECIFICATION OF ACCUMULATOR

NO.	DESCRIPTION	SIZE	Q'ty	MATERIAL
1	ACCUMULATOR	**	1	34CRMO4
2	BLADDER	**	1	NBR
3	GAS VALVE	BSP 1/4"	1	SUS 303
4	FLUID PLUG	G 2"	1	42CrMo4
5	PROTECT CAP	32Ø	1	40CR
6	NAME PLATE	140Ø	1	Aluminum

** VOLUME RANGE

10Lit / 20Lit / 24.5Lit / 32Lit / 42Lit / 50Lit / 60Lit

[NOTE]

1. Design Standard : AD2000 or EN14359
2. Design Pressure : 330bar
3. Operation Temperature : $-20^{\circ}\text{C} \sim +80^{\circ}\text{C}$
4. Hydraulic Test Pressure : Min. 472bar
5. Filling Fluid : Hydraulic Oil
6. Paint Color No. : RAL 9005 (Black)
7. Surface Coating. : Epoxy



DESIGN				TITLE		
				ACCUMULATOR		
				HBA ** -330-PK		
DESIGN TEAM		PROJECTION METHOD	THIRD ANGLE PROJECTION	SCALE	N / A	A3
DRWN	J.Y.MIN	24.12.02	PART NO.			Q'TY
CHK'D						
REV'D			DWG. NO.			REV.
APP'D						

D-A-2412-001_KO